

| MAX. FRAME SIZE (IN.) | IMPACT | |
|----------------------------------|--------|--|
| 45 - 1/2" x 79 31/32" | NO | |
| APPLICABLE FOR SINGLE UNITS ONLY | | |

| FRAME ANCHOR REQUIREMENTS TABLE | | | |
|--|--------|-----------------------|--|
| FRAME/CLIP TO OPENING FASTENER TYPE | | MINIMUM EDGE DIST. | |
| #10 PFH screws into frame and wood substrate | 1-1/4" | See pg. 2 | |

EXTERIOR ELEVATION

INSTALLATION METHOD

Screws thru the Frame

Sides = #10 PFH screws spaced 6", 20-3/4" & 35-1/2" up from the sill and 1 jamb jack with #10 x 2" Torx head screw 35-1/2" up from sill.

Head = #10 PFH screws spaced 9-1/2" from each end and 13-1/2" on center Sill = None

GENERAL NOTES

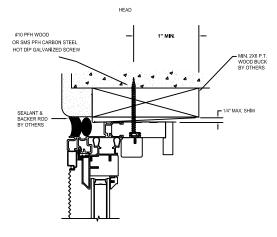
- 1. These units have been tested, analyzed, Hallmark certified, and FBC approved.
- 2. Bucking, openings, and bucking fasteners must be properly designed and installed to transfer wind loads to the structure. The unit was tested with 1/2" rough opening gap.
- 3. These units were tested with ponderosa pine bucks, Florida building code requires preservative treated southern pine bucks.
- 4. All hardware and fasteners shall be in accordance with these drawings and may not vary unless specifically mentioned on the drawings.
- 5. These units have been tested in accordance with and meet the requirements of the Florida Building Code.
- 6. Impact shutters are required only with non-impact units.
- 7. All anchors shall be installed as specified on these drawings. Specified embedment base material shall be beyond wall finish or stucco.
- 8. Testing of one wood species covers all other species with an equal or higher modulus of elasticity and modulus of rupture.
- 9. Testing of primed covers testing of clad as long as cladding is not structural (extruded), or wraps around the gasket.
- 10. Testing of windows and doors with a given width and thickness of solid stiles and rails, covers products with wider and thicker solid stiles and rails provided that construction details are consistent.
- 11. Any fixed geometric shape that fits within the tested/approved size for a particular product type is qualified by the rectangular shape provided that the frame, sash, panels, components, and construction remain the same.
- 12. All fixed shaped units must fit inscribed into the allowable rectangular units and be governed by allowable design pressure or the respective rectangular unit.
- 13. Shims need to be located a maximum of 4" from each corner and a maximum of 4" from each anchor location.

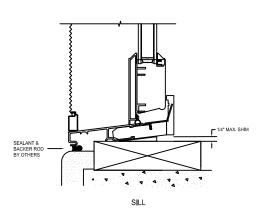


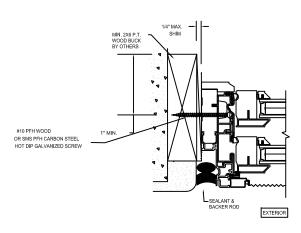
Ultra Series Pocket Double Hung

| FI | _# 26892 | R&D No. 16007 |
|----|----------|-------------------|
| | Revision | Drawn By: JRK |
| Α | | Date: 03/15/18 |
| В | | Sheet: 1 of 2 |
| С | | Drawing No. 16007 |

Screw Installation







SIDE JAMB

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1323 South 11th Ave. Wausau, WI 54401 715-842-5666

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| Revision | | Drawn By: JRK |
| Α | | Date: 03/16/18 |
| В | | Sheet: 2 of 2 |
| С | | Drawing No. 16007A |